

Work Order ID 105964

Wednesday, August 28, 2013 11:01:42 AM

105964

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Item ID: D350-607-541

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Quick Release Heli-Utility Basket Long Version Heavy Duty Lid Squirrel Check & Spacepod Compatible

Start Date: 8/28/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/28/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: ECN 13-624

Approvals: Process Plan: *mf*

Date: *13-8-28* Tooling:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Rate Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|-----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |

D350-607-3

A

100

0.00

100

Packaging

Memo

0.00

Packaging

PULL FROM STK D350-607-541 X 1 B100310 AND REMOVE D4148-041 FROM D350-607-511 KIT.

REPLACE WITH NEW D4148-041 X 1 B

100998

SONIA WILL BRING BACK ORIGINAL D4148-041 TO MEL AND CREATE A CUSTOM WORK ORDER TO REWORK PART TO NEW DRAWING

*D350-607-511
100770
update to
chg 003
ECN-13-624*

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

*WAS
27
13-8-28*

| | | | |
|--------|---------------------|-----|-----------|
| PATENT | | N/A | |
| P/N | D350-607-541 | CHG | CHG004 |
| DESC | Heli-Utility-Basket | STC | SH94-14 |
| LOT | B100310 | STC | SR00213NY |
| MODEL | AS350/355 | STC | |

TC APPROVAL # 09-89 MADE IN CANADA D2729-4

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Accept

N900040100

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Revision ID:

Stop ***NS2***

Item Name: Quick Release Heli-Utility Basket Long Version Heavy Duty Lid Squirrel Check & Spacepod Compatible

Start Date: 8/28/2013 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/28/2013 Req'd Qty: 1.00 ***1***

Customer:

Reference: ECN 13-624

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID
120

Operation
Description
Identify as per dwg & Stock Location: _____

Set Up/
Down Hours
0.00

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

120

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER AND AT CHG 005

13868 54

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLC 13-08-28

ME 13-8-28

Picklist Print

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Work Order ID: 105964

Parent Item: D350-607-541

Start Date: 8/28/2013

Required Date: 8/28/2013

Parent Item Name: Quick Release Heli-Utility Basket Long Version Heavy Duty Lid Squirrel Check & Spacepod Compatible

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV:A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|--|--|--------------|----|--|--|--|------|--------|--|--|--|--|--|
| D350-607-541 | | Manufactured | No | | | | Each | 0.0000 | | | | | |
| Quick Release Heli-Utility Basket Long Version Heavy Duty Lid Squirrel Check & Spacepod Compatible | | | | | | | | | | | | | |

| | | | | | | | | | | | | | |
|----------------------|--|--------------|----|--|--|--|------|---------|--|--|--|--|--|
| D4148-041 | | Manufactured | No | | | | Each | 15.0000 | | | | | |
| FWD X-TUBE LUG ASS'Y | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST460 | 15 | |
| 105862 | 10 | |
| 105868 | 5 | |

| | | | | | | | | | | | | | |
|----------------------|--|--------------|----|--|--|--|------|---------|--|--|--|--|--|
| D4148-041 | | Manufactured | No | | | | Each | 15.0000 | | | | | |
| FWD X-TUBE LUG ASS'Y | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST460 | 15 | |
| 105862 | 10 | |
| 105868 | 5 | |

100130¹ SP

-1 100998 SP

1 SP

List Lots

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Criteria : Item ID: d350-607-541 All Locations All Warehouses All Quantity

| Item ID Item Name | Warehouse ID Location ID | Lot Number | Last Trans Date | Lot Qty | Shelf Life Dt | Lot Code | Type Code | Comments |
|---|-----------------------------|---------------|-----------------|---------|---------------|----------|-----------|----------|
| D350-607-541 Quick Release Heli-Utility Basket Long Version Heavy Duty Lid Squirrel Check & Spacepod Compatible | Main Warehouse BSKT | 100155 105962 | 7/29/2013 | 1.0000 | | QC21 | CHG004 | |
| | Main Warehouse BSKT | 102365 105963 | 7/29/2013 | 1.0000 | | QC21 | CHG004 | |
| | Main Warehouse FG | 100310 105964 | 7/29/2013 | 1.0000 | | QC21 | CHG004 | |
| Total: | | | | 3.0000 | | | | |

